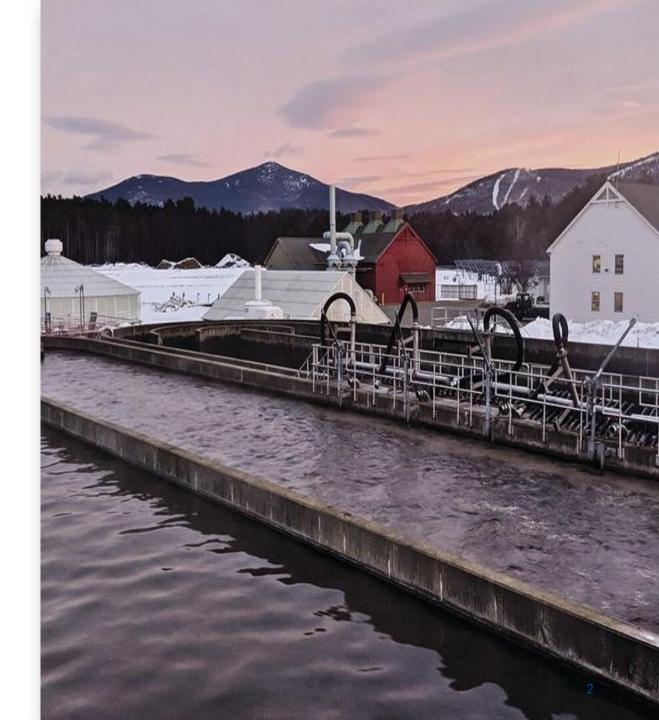




Agenda

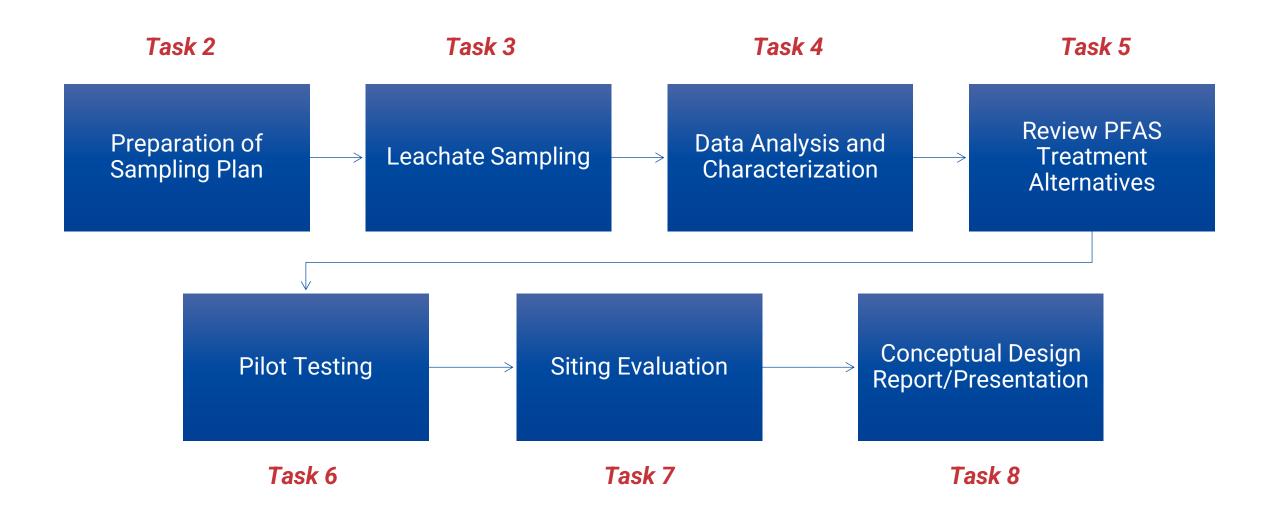
01	Project Overview
02	Leachate Characterization
03	PFAS Treatment Goals
04	Emerging Treatment Technologies
05	Conclusions





Project Overview

Project Overview



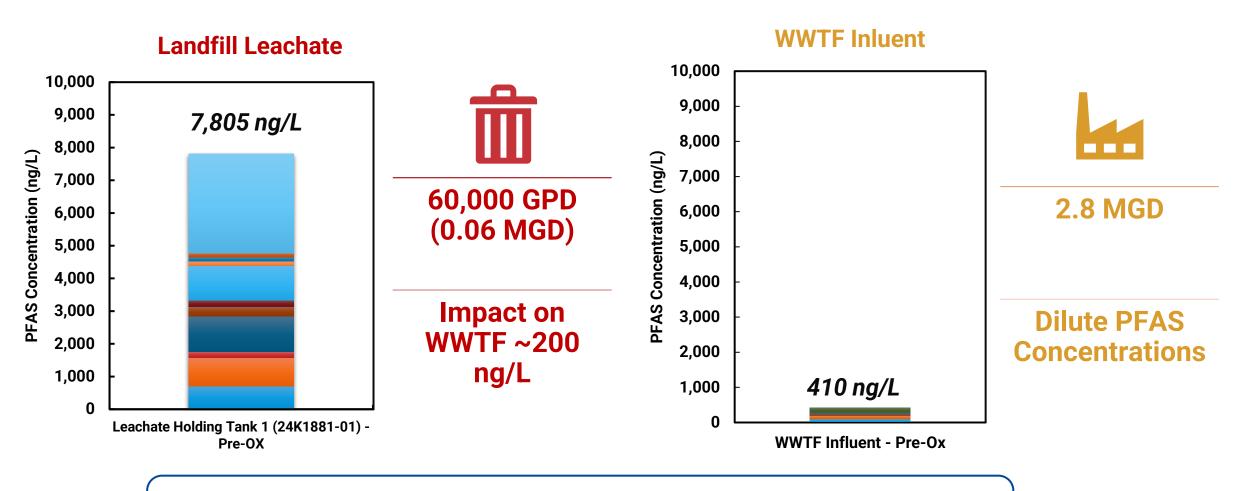


WWTF Influent PFAS Load

Typical PFAS (US Landfills)

Low: 500-1,000 ppt, Avg.: 9,400-12,000

High: 93,100-120,000 ppt (or ng/L)

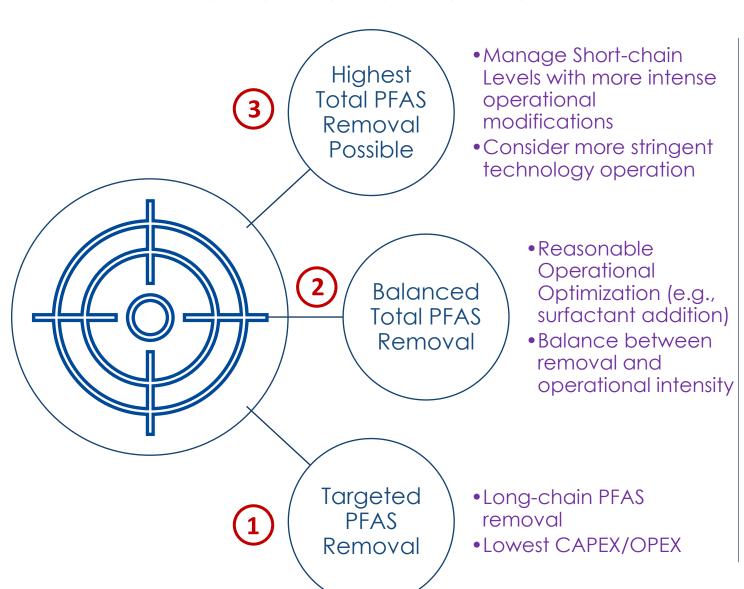


Targeting landfill leachate for treatment offers a practical opportunity to substantially reduce PFAS loading into the WWTF



Leachate Characterization and Treatment Goals

PFAS Treatment Goals



\$\$\$\$

Treatment Goals



\$\$

Acronym	Target Conc. (ng/L; ppt)
PFHxS	9
PFOA	45
PFNA	ND
PFOS	15
PFDA	ND
8:2 FTS	132

\$

Long Chain PFAS Removal	>95% (ND)
Total Removal	>80%

Leachate Water Quality

Parameter	Acronym	Unit	Influent	
Iron	Fe	μg/L	7600	
Alkalinity	Alk	mg/L	5550	
Chemical Oxygen Demand	COD	mg/L	5220	
Ammonia	NH3	mg-N/L	1420	
Total Kjeldahl Nitrogen	TKN	mg/L	1550	
Nitrate	NO ₃ -	mg-N/L	Non-Detect	
Sulfate	SO ₄ ²⁻	mg/L	8.1	
Total Organic Carbon	TOC	mg/L	1340	
Total Dissolved Solids	TDS	mg/L	13100	
Total Suspended Solids	TSS	mg/L	80	
Chloride	Cl ⁻	mg/L	6750	
Volatiles	Total	μg/L	5.51	
Benzene		μg/L	5.51	
Toluene		μg/L	Non-Detect	
Semivolatiles - BNA	Total	μg/L	384	
Phenol		μg/L	384	
Total Hardness		mg/L	558	
Surfactants	MBAS	mg/L	1.01	

WQ Takeaways

High Organics

High Solids

High Metals

High Alkalinity/Hardness

DW Best Available Technologies (BATs) - PFAS

Reverse Osmosis / Nanofiltration



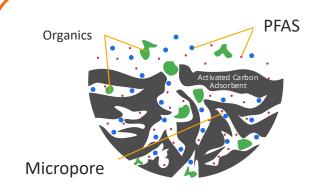
Removes a Wide Range of Contaminants + PFAS

Requires Substantial Pre-treatment

PFAS-Rich Brine Requiring Disposal

High Capital/O&M and Footprint

Granular Activated Carbon



Removes Organics Including PFAS

Extreme Changeout Frequency is Expected

High TOC and Metals
Can Lead to Premature
Breakthrough

Ion Exchange



Highly PFAS Selective

High Degree of Competing Anions (chlorides, sulfates, nitrates)

Changeout Likely Triggered by Rapid Fouling



What technologies are we left with?

Foam Fractionation

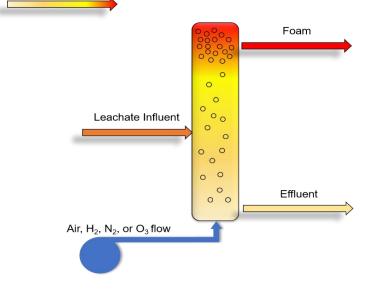






A Separation Technology that Completely Leverages Leachate WQ

- Selective for surface-active substances (e.g., PFAS, metallic ions, proteins)
- Reject stream up to 1,000X less than feed by volume
- Additional surfactants (soap) may be added to enhance foaming

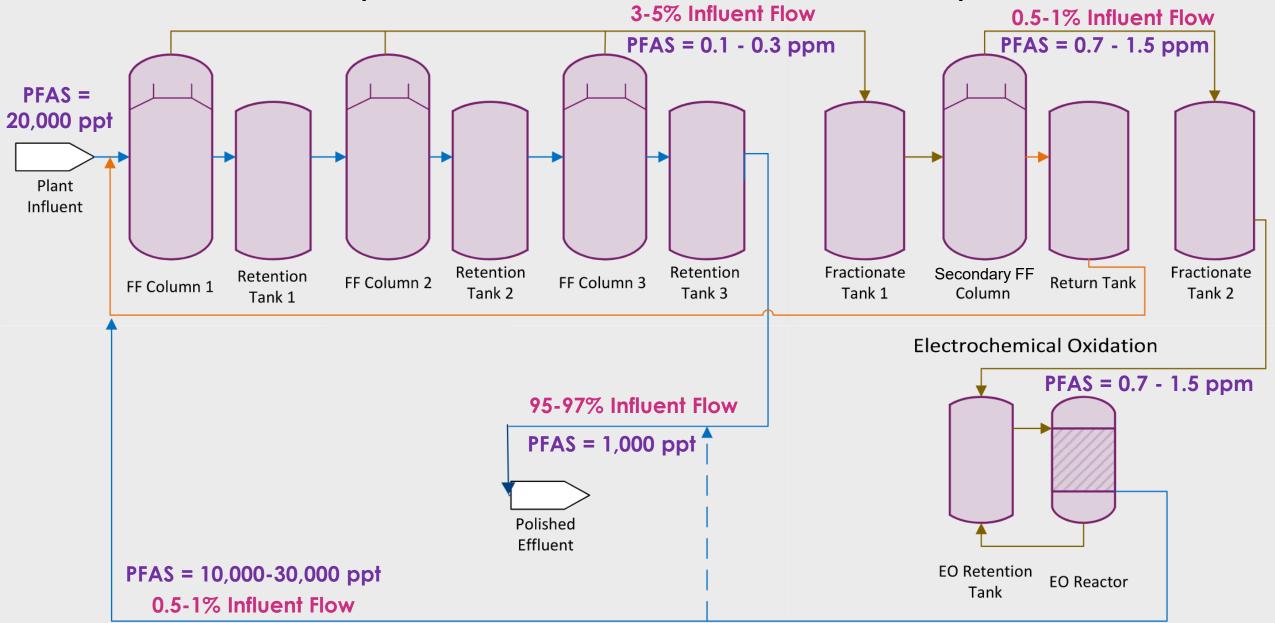


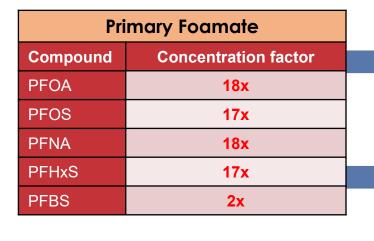


Pilot Process Flow Schematic

Primary Foam Fractionation

Secondary Foam Fractionation

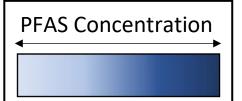




Leachate Influent				
Compound Concentration (ng L-1)				
PFOA	9,800			
PFOS	300			
PFNA	250			
PFHxS	650			
PFBS	13,000			

Secondary Foamate				
Compound Concentration factor				
PFOA	143x			
PFOS	93x			
PFNA	108x			
PFHxS	129x			
PFBS	2x			

Disposal or Destruction



Remove PFAS + reduce the volume

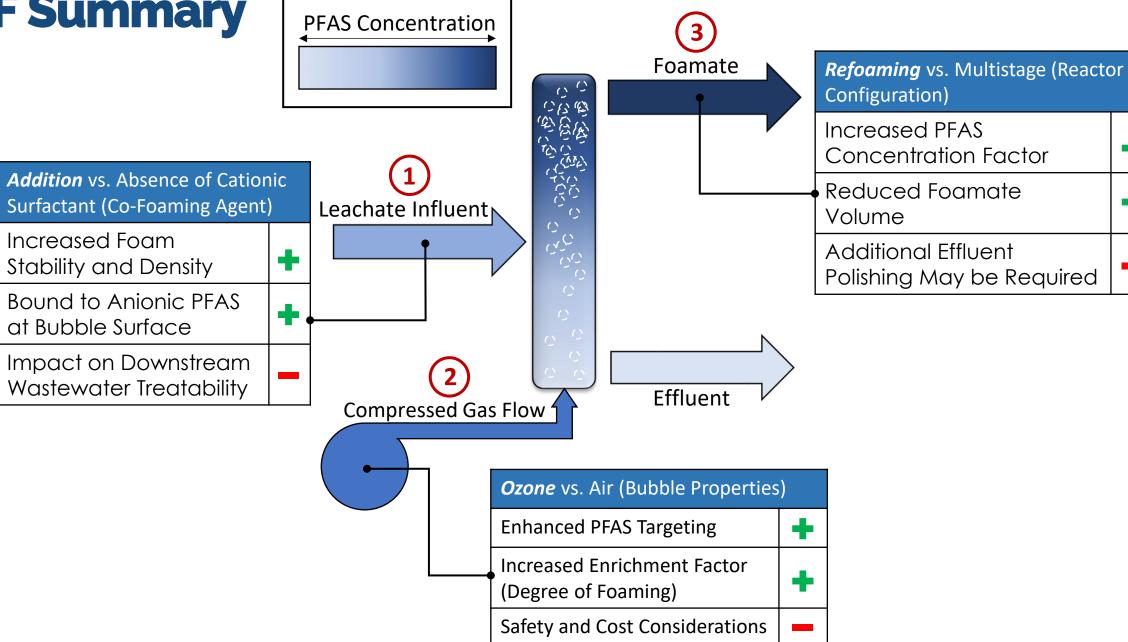
Effluent				
Compound Concentration (ng L-1)				
PFOA	ND			
PFOS	ND			
PFNA	ND			
PFHxS	ND			
PFBS	12,000			

000

Foam Fractionation

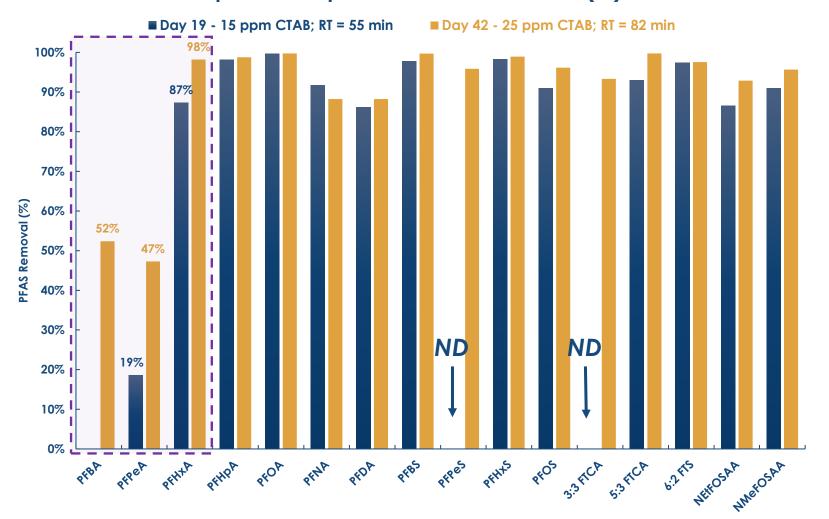
Polishing

FF Summary



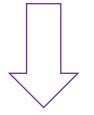
Foam Fractionation - Further Optimization

Optimized Operation - PFAS Removal (%)



15 ppm CTAB; RT = 55 min

Long Chain Removal	96.3%
Short Chain Removal	71.9%
Total Removal	83.5%



25 ppm CTAB; RT = 82 min

Long Chain Removal	99.8%
Short Chain Removal	87.4%
Total Removal	92.7%

Summary Table - 60,000 GPD Facility - Lvl 5 estimate

	FF-1	FF-2	FF-3	FF-4		
Total Project Cost Estimate		\$6.8M to	\$8.3M			
Annual O&M Cost Estimate		\$70K to \$125K				
20-Year Life Cycle Cost		\$8.4M to \$9.2M				
Footprint		2,000 - 3,200 ft ²				
Concentration Factor		500X-4	,000X			



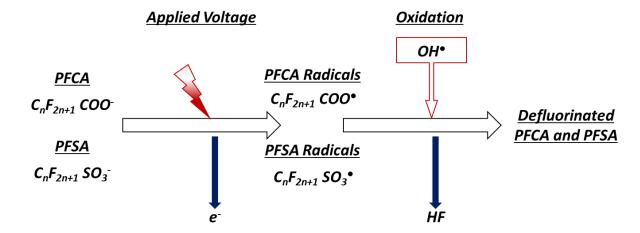


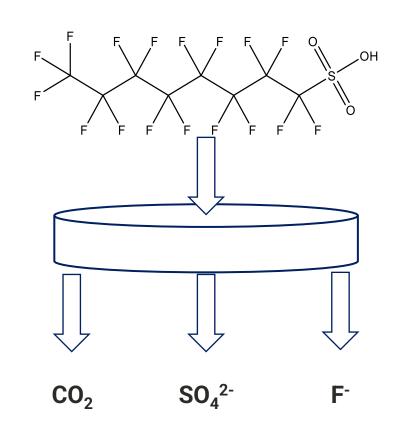
Destruction Technologies

Electrooxidation

- Oxidation Pathway
- 1) Indirect oxidation (via Radical Reaction with oxidative species created from influent)
- 2) Direct oxidation (via Direct Electron Transfer after adsorption onto the anode surface)
- Generates byproducts including CO₂, SO₄²⁻, and F⁻

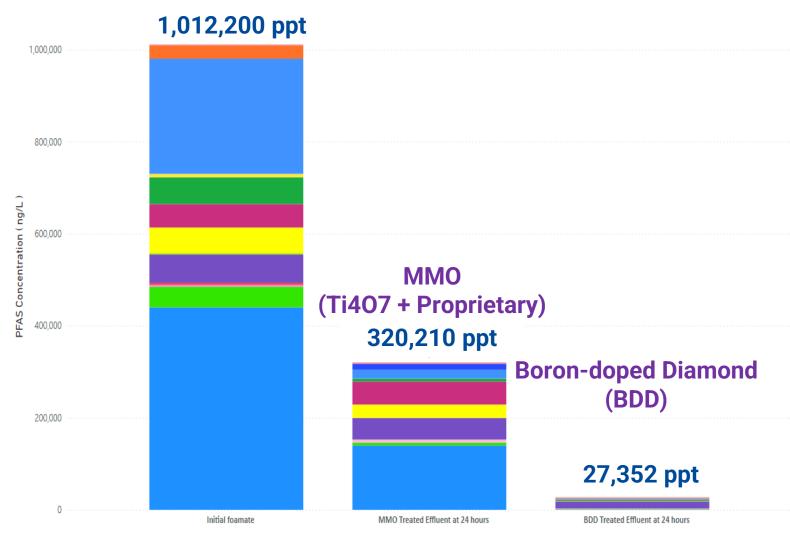






Electrochemical Oxidation - Choice of Anode





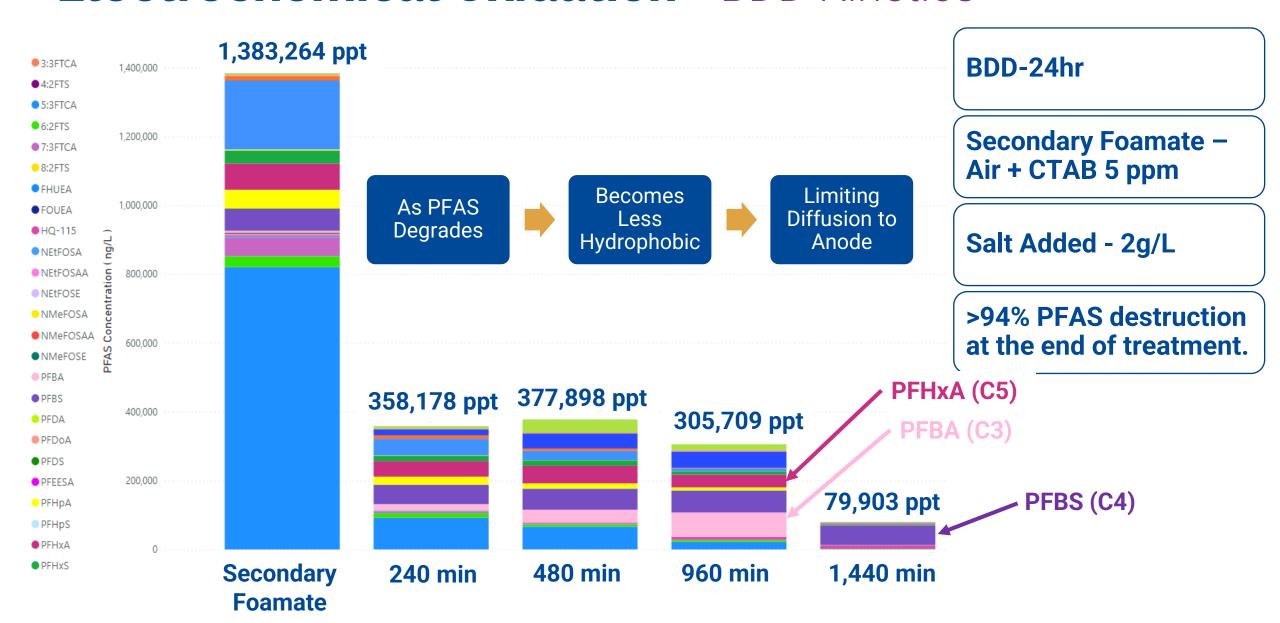
MMO and BDD Electrode

Secondary Foamate- Air+ CTAB 5 PPM

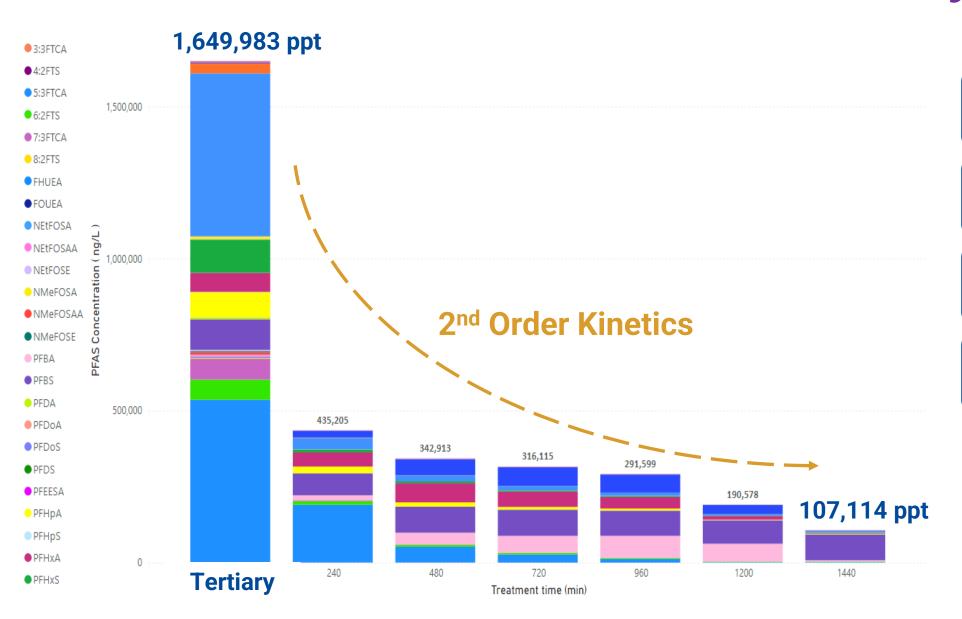
Salt Added - 2 g/L

97% Destruction for BBD and 69% destruction for MMO

Electrochemical Oxidation - BDD Kinetics



Electrochemical Oxidation - With Tertiary Foam Frac



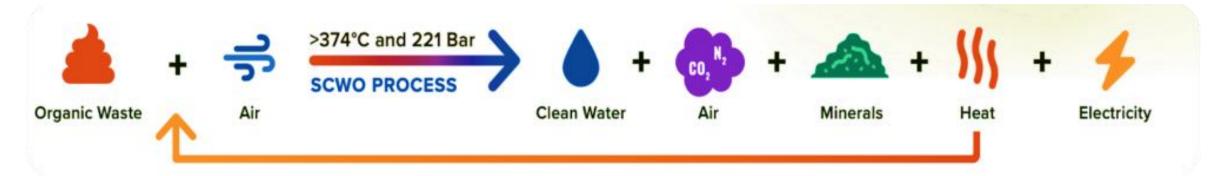
BDD-24hr

Tertiary Foamate – Air + CTAB 15 ppm

Salt Added - 2 g/L

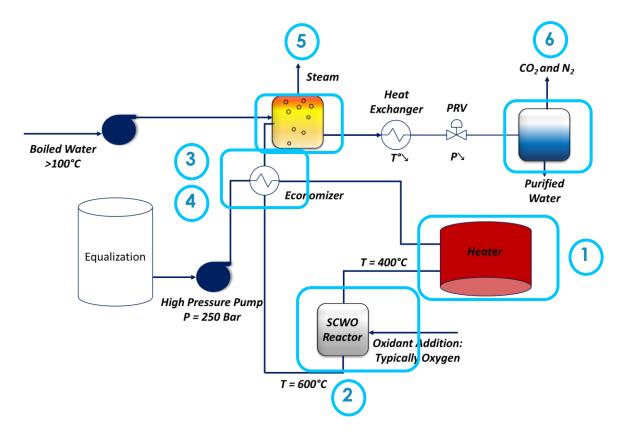
>90% PFAS destruction at the end of treatment.

Supercritical Water Oxidation (SCWO)



Non-selective Destruction

- <u>C-F bonds easily broken</u> High temp Effective for oxidation with air only
- Water as non-polar solvent becomes a dense single phase with properties like those of a gas and solvent properties like those of a non-polar solvent.
- Oxygen is entirely soluble in supercritical water, enabling the rapid oxidation of organics, including PFAS compounds



Supercritical Water Oxidation (SCWO) - Performance

PFAS	Influent1	SCWO-1	Influent2	SCWO-2
PFBA	7,750	ND	5,100	ND
PFPeA	5,750	ND	3,600	ND
PFHxA	15,500	ND	12,000	ND
PFHpA	2,100	ND	1,600	ND
PFOA	11,000	ND	8,200	ND
PFNA	280	ND	190	ND
PFDA	385	ND	270	ND
PFUnA	<50	ND	<50	ND
PFDoA	<50	ND	<50	ND
PFTrDA	<50	ND	<50	ND
PFTeDA	<50	ND	<50	ND
PFBS	14,500	ND	11,000	ND
PFPeS	89	ND	<50	ND
PFHxS	665	ND	550	ND
PFHpS	<50	ND	<50	ND
PFOS	335	ND	940	ND
PFNS	<50	ND	<50	ND
PFDS	<50	ND	<50	ND
PFDoS	<50	ND	<50	ND
HFPO-DA (GenX)	<200	ND	<200	ND



Both SCWO influents were reduced to **ND levels**



Short residence times ranged between 10-17 seconds (benchtest)



Short-chain compounds were completely mineralized with both technologies



If foamate were to be used, higher residence times required



IPA (4-6% to meet 160-200 g/L COD)



10-50 g/L Na2CO3 to help prevent HF formation

Hydrothermal Alkaline Treatment

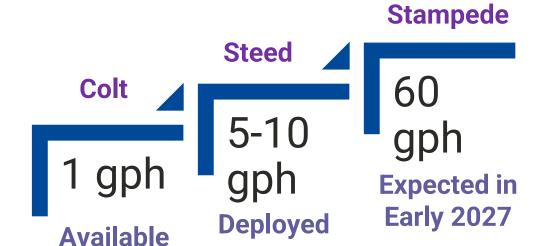
SCWO but at Lower Temps and Pressures

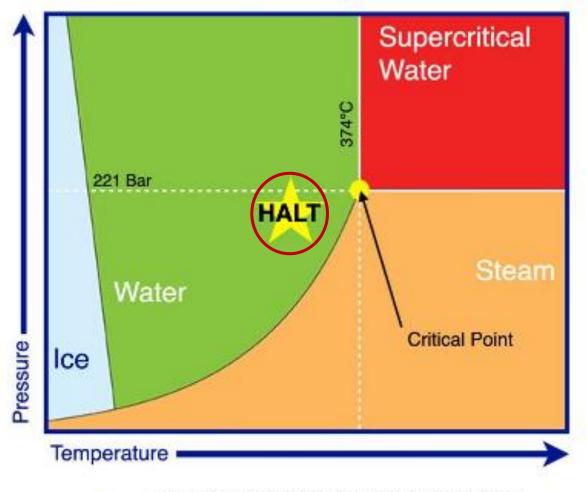
Subcritical <374°C

Salts Remain Soluble

NaOH Additive

Slower Kinetics





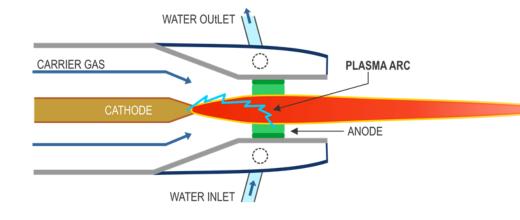


HALT operates at subcritical conditions, eliminating complexities associated with containing supercritical water

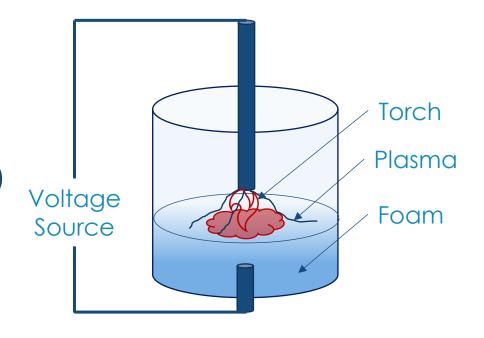
Plasma Treatment

Surface Degradation

- High Electrical Potential to form Plasma
- Utilizes Argon gas (Traditional Plasma) or Steam (Thermal Plasma)
- In addition to oxidation, involvement of reductive species (hot aqueous e⁻)
- Addition of heat/torch enhances kinetics (>3500°F)



PLASMA TORCH SCHEMATIC



Destruction Technology Review

Technology	Life Cycle Cost	Footprint	Performance Expectation	Capacity	Tech Maturity	Operational Complexity
Electrooxidation (EO)	5	4	3	5	4	4
SCWO	1	2	5	2	4	2
HALT	2	3	4	3	3	3
Plasma	3	4	4	4	2	2

EO

EO/Plasma SCWO

EO

EO/SCWO

EO

Summary Table - 60,000 GPD Facility - Lvl 5 estimate

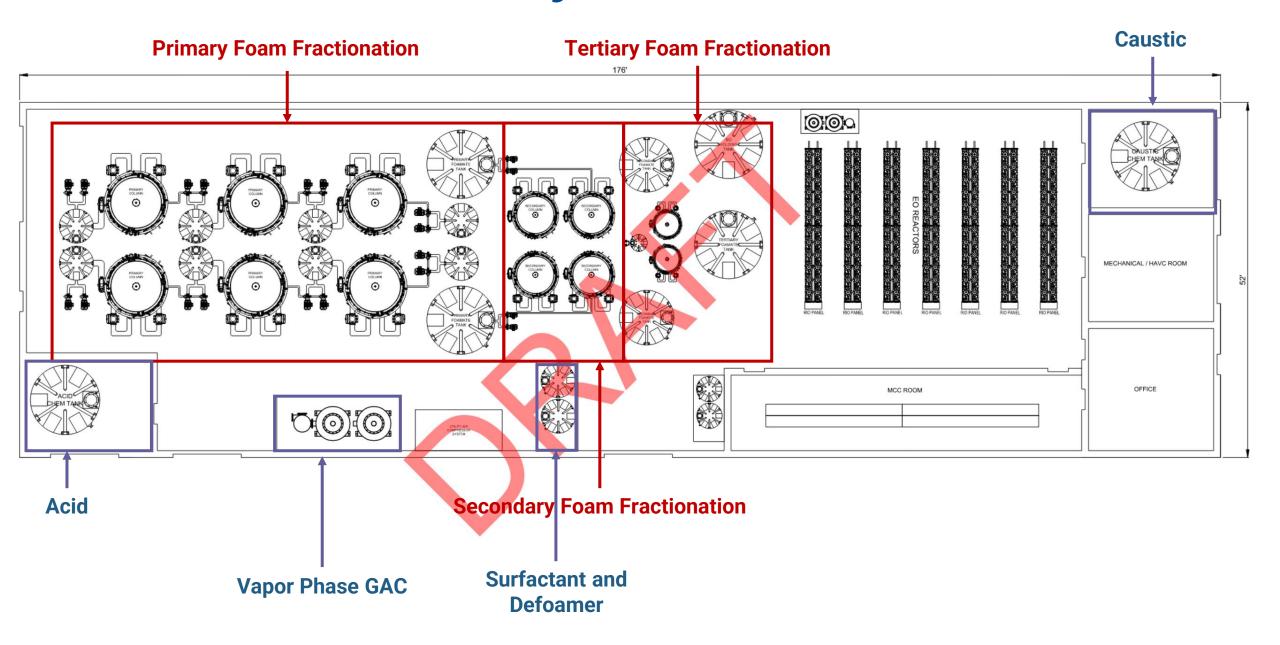
	EO-1	EO-2	SCWO-1	SCWO-2
20-Year Life Cycle Cost	\$6.6M - \$7.6M		\$25M - \$27.5M	
Footprint	1500 - 1850 ft²		~10,000 ft ²	
Max Flow (gpd)	500 - 600 gpd		600 gpd	
Treatment Efficiency	Meeting Enforceable PFAS Targets Only		Non-Detect	



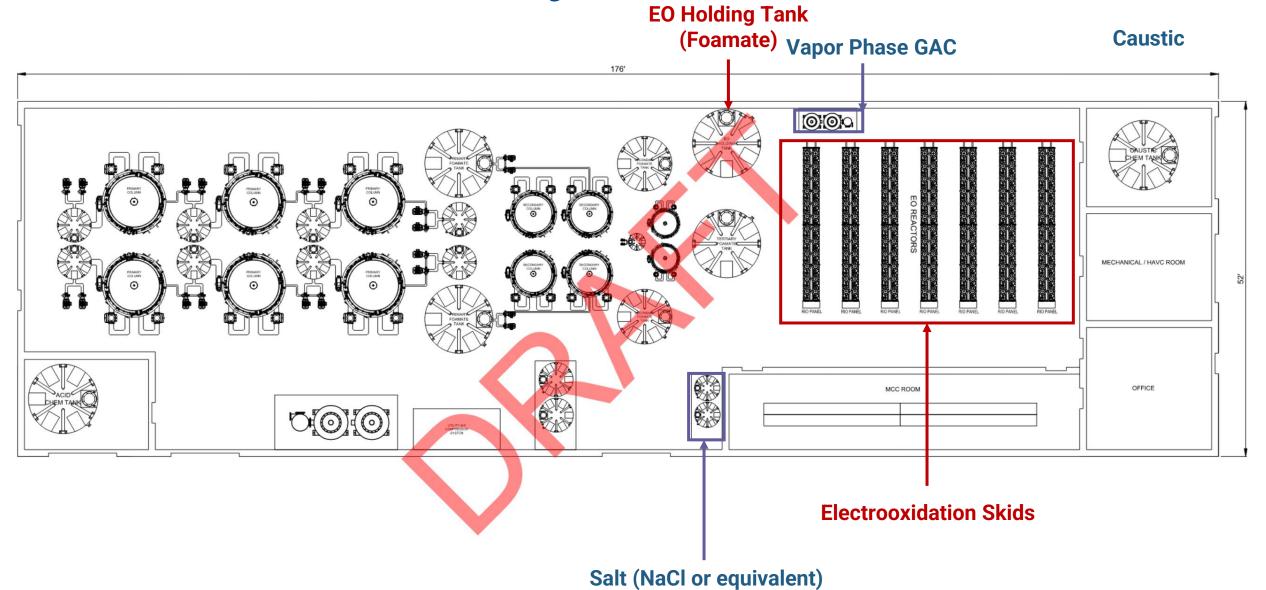


What to Expect at Full-scale?

Foam Fractionation Layout - 0.5 MGD



Foam Fractionation Layout - 0.5 MGD



Conclusions

Landfill leachate is a **major source of PFAS** entering the WWTF; **pre-treating leachate** is an effective way to **reduce PFAS loadings**.

Drinking Water PFAS BATs require **robust pre-treatment** for successful implementation.

Foam Fractionation is highly selective for long-chain PFAS and works well with strong matrices ("dirty" streams).

Site-specific alternatives evaluation is recommended for **destruction technologies** (e.g., SCWO, EO) due to their **emerging nature**

Bench and pilot testing are strongly recommended to validate technology performance

If budget allows, pilot multiple technologies to inform multi-vendor procurement and design decisions.

Foam Fractionation "Concentrates PFAS"; SCWO "Destroys all Organics"; EO "Operator Friendly"





Discussion



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Thank You



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Review



PFAS in landfill leachate: Practical considerations for treatment and characterization

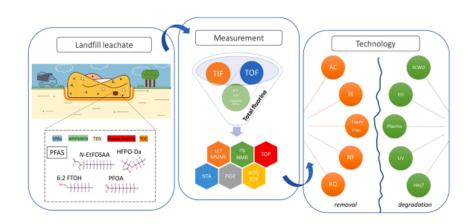
Fabrizio Sabba ^{a,b,*}, Christian Kassar ^a, Teng Zeng ^b, Synthia P. Mallick ^a, Leon Downing ^a, Patrick McNamara ^{a,c}

- ^a Black & Veatch, 11401 Lamar Ave, Overland Park, KS 66211, United States
- b Department of Civil and Environmental Engineering, Syracuse University, Syracuse, NY 13244, United States
- ^c Department of Civil, Construction, and Environmental Engineering, Marquette University, Milwaukee, WI 53233, United States

HIGHLIGHTS

- PFAS speciation in leachate is dominated by mobile short-chain PFAS.
- Analytical techniques should be combined for complete leachate characterization.
- Foam fractionation optimization is beneficial for downstream destruction.
- Emerging destruction technologies show promising results but need further research.
- Treatment trains should be adaptable to varying flow and leachate characteristics.

GRAPHICAL ABSTRACT



PFAS Characterization

Short-chain PFAS: typically, more abundant, harder to remove, but lower health concern (higher thresholds)

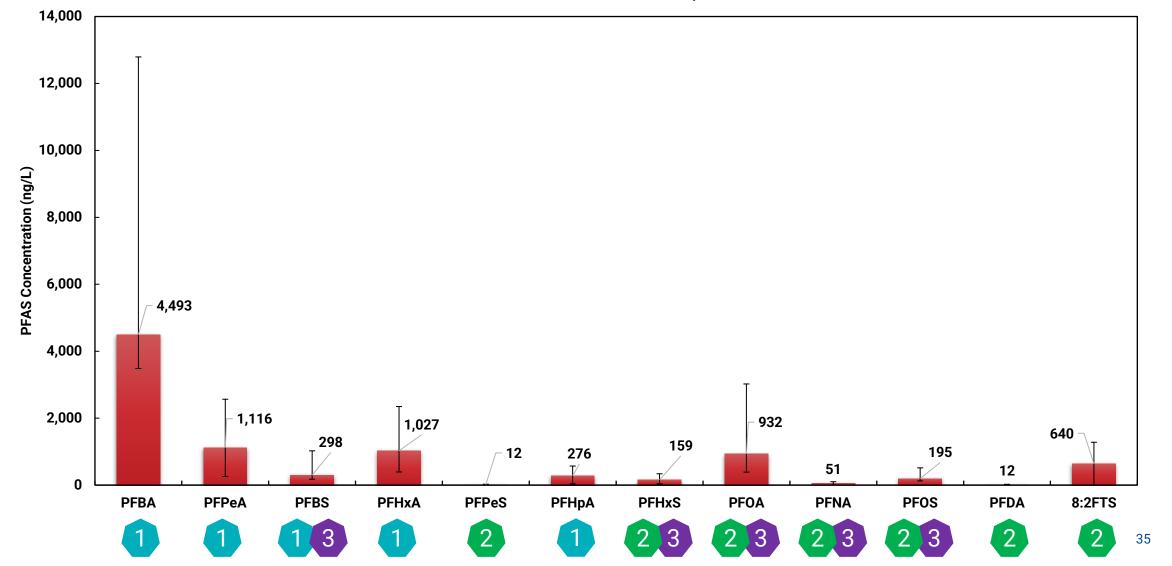
2

Long-chain PFAS: easier to remove, but typically stricter regulations (e.g., drinking water)

PFAS Characterization in Leachate - Summary Results

3

DW Regulated PFAS: Five of the 6 Regulated PFAS Compounds detected



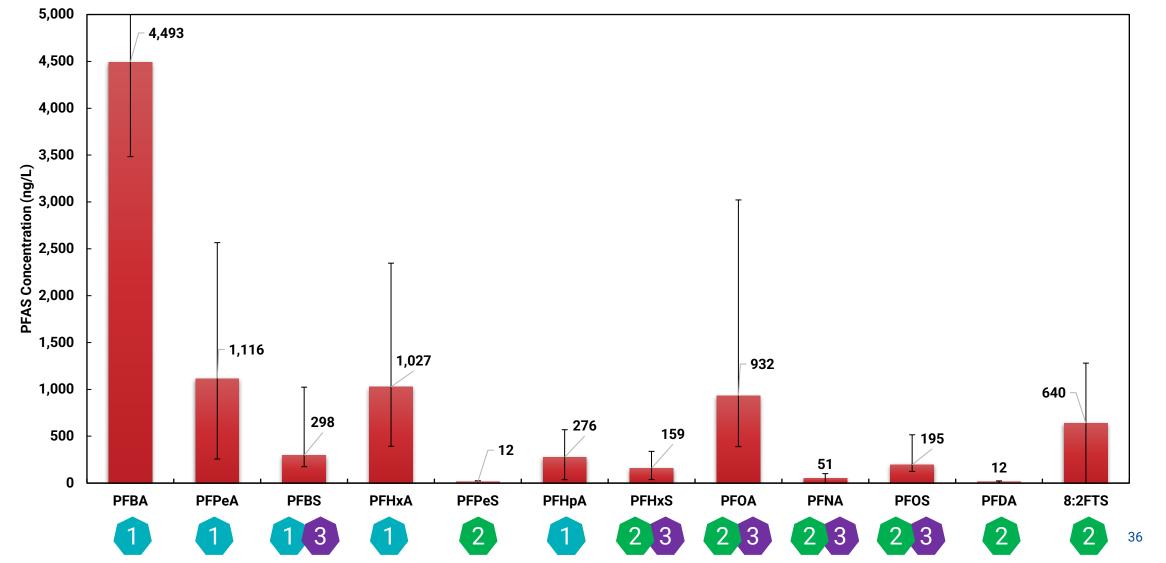
PFAS Characterization

PFAS Characterization in Leachate - Summary Results



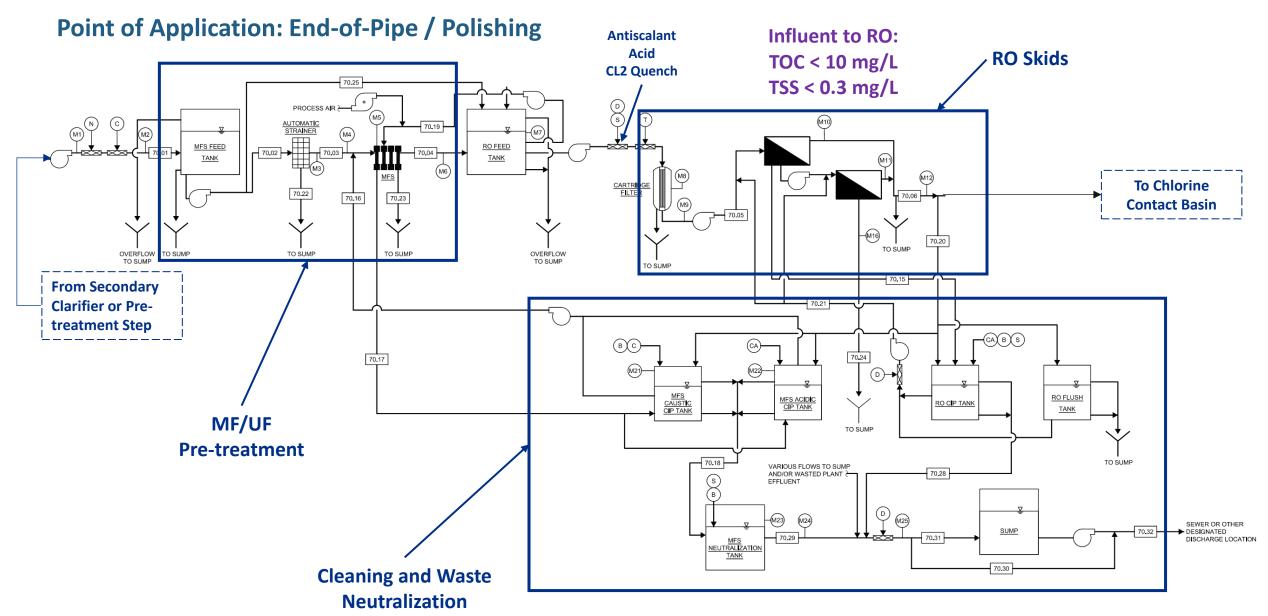
Long-chain PFAS: easier to remove, but typically stricter regulations (e.g., drinking water)

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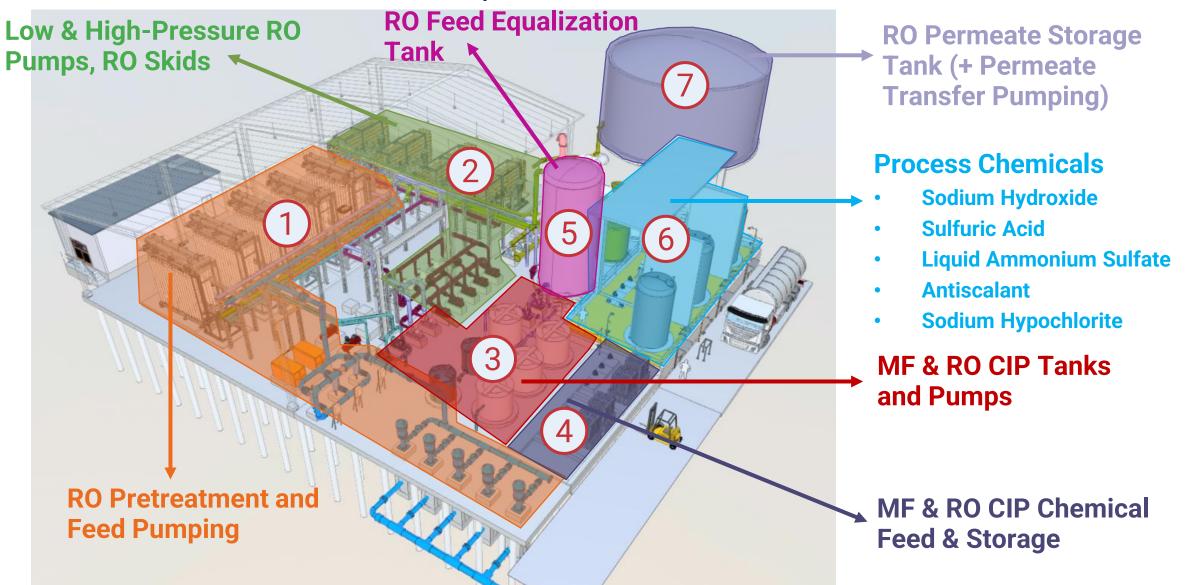
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Reverse Osmosis (RO)/Nanofiltration (NF) - PFD



Reverse Osmosis (RO)/Nanofiltration (NF) - PFD

8 MGD AWP Facility, AZ



Summary Table - 60,000 GPD Facility - Lvl 5 estimate

	FF-1	FF-2	FF-3	FF-4	
Total Project Cost Estimate	\$6.8M to \$8.3M				
Annual O&M Cost Estimate	\$70K to \$125K				
20-Year Life Cycle Cost	\$8.4M to \$9.2M				
Footprint	50'x20'	20'x40' (40'x80')	40'X8' (40' X 32')	20'x40' (40'x80')	
Max Flow (gpm)	110	42	80	42	
Concentration Factor	600X-4,000X	500X-1,000X	500X-1,000X	200X-1,000X	



Available Destruction Technologies

Electrochemical Oxidation









Supercritical Water Oxidation







Hydrothermal Alkaline Treatment



Plasma Treatment





UV-Based Treatment





Conventional Water Quality

